

Building product declaration 2015

according to BPD associations' standardised format eBVD2015

2019-03-05 09:30:29

TA, Epoca Compact WTA, Epoca Knit WTA, Epoca Pro WTA, Epoca Profile WTA

THE URGE TO EXPLORE SPACE

1. BASIC DATA

Document data

ld:	Version:
C-38454218-18	2
Created:	Last saved:
2019-03-05 09:30:08	2019-03-05 09:30:26
Changes relates to:	
3. Declaration of contents - Carpet protector is deleted.	

Epoca Flatwoven WTA incl. Epoca Globe WTA, Epoca Structure WTA, Epoca Compact WTA, Epoca Knit WTA, Epoca Pro WTA, Epoca Profile WTA

Article name:

Epoca Flatwoven WTA incl. Epoca Globe WTA, Epoca Structure WTA, Epoca Compact WTA, Epoca Knit WTA, Epoca Pro WTA, Epoca Profile WTA

Article No/ID concept

Article identity: VAT-ID

38454218-0685, 38454218-0686, 38454218-0687, 38454218-0720, 38454218-0747, 38454218-2305

Product group/Product group classification

Product group system	Product group id
BK04	03106
BSAB96	М

Article description:

Woven carpet with textile backing

Declarations of performance: Declaration of performance number:

Yes DOP 1C-PA-WT

Other information:

egetaepper a/s

Company name:
egetaepper a/s

CVR38454218

Address:
Contact person:
Industrivej Nord 25

Organisation number:

CVR38454218

Brian Meldgaard

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	VAT number:	Website:
	38454218	www.ege.dk
	GLN:	DUNS:
	_	
	Environmental certification system	
	BREEAM BREEAM-SE LEED 2009	LEED version 4 Miljöbyggnad (Swedish certific
	References	
	Reference	
	GLP0009	
	Annexes	
	Annex	
	https://www.ege.dk/taepper/wall-to-wall/list	
_		
2.	SUSTAINABILITY WORK	
	Company's certification	
	✓ ISO 9001 ✓ ISO 14001	
	Other:	
	EMAS, DS/OHSAS 18001, DS49001.	
	Policies and guidelines	
	The company has a code of conduct/policy/guidelines for dealing with set the requirements	social responsibility in the supplier chain, including produces for ensuring
	This is third-party audited	
	If yes, which if the following guidelines have you affiliated to or management s	system you have implemented
	UN guiding principles for companies and human rights	
	ILO's eight core conventions	
	OECD Guidelines for Multinational Enterprises	
	✓ UN Global Compact	
	✓ ISO 26000	
	Other policy guidelines	
	Dansk Mode og Tekstils Code of Conduct	
	Management system	
	If you have a management system for corporate social responsibility, what ou	it of the following is included in the work?
	Mapping	
	Risk analysis	

✓	Action plan
/	Monitoring

Sustainability reporting guidelines:

G4

3. DECLARATION OF CONTENTS

Chemical content

Enter chemical content for the whole article. The concentration is calculated a article".	at component level according to the principle of "once an article always an
Is there a safety data sheet for the article?	Is there classification of the article?
Not applicable	Not applicable
Enter which version of the candidate list has been used (Year, month, day)	For complex products, the concentration of included substances has been calculated at:
	component level
The article is covered by the RoHS Directive:	Enter the weight of the article:
No	2.3 kg/m2
Enter how large a proportion of the material content has been declared [%]:	
99,5	
If the article contains nanomaterials deliberately added to obtain a particular to	function, enter these here:
Non	
Is the article registered in Basta?	Enter the proportion of volatile organic substances [g/litre], applies only to sealants, paints, varnishes and adhesives:
Yes	

The weight of the article is an avarage of the Epoca Flat Woven WTA group. The weight of the 6 products in the group is between 2,10 and 2,50 kg/m2

Article and/or sub-components

Other information:

Phase	Component	Material	Substance
Delivery	Backing	Filler	Aluminium hydroxide
Concentration interv	/al EG	CAS	Alternative designation
14 <x<19< td=""><td></td><td>21645-51-2</td><td></td></x<19<>		21645-51-2	
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases			
Exposure routes/org	gan		

Phase	Component	Material	Substance
Delivery	Backing	Filler	Dolomit
Concentration interv	ral EG	CAS 16389-88-1	Alternative designation
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases			
Exposure routes/org	gan		
Phase	Component	Material	Substance
Delivery	Backing	Latex	Acrylic
Concentration interv	val EG	CAS	Alternative designation
17 <x<22< td=""><td></td><td></td><td>n.a.</td></x<22<>			n.a.
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases			
Exposure routes/org	gan		
Phase	Component	Material	Substance
Delivery	Backing	Primary backing (weft/warp yarn)	Polyester (PES)
Concentration interv	al EG	CAS	Alternative designation
3 <x<13< td=""><td></td><td></td><td>n.a.</td></x<13<>			n.a.
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases			
Exposure routes/org	Jan		

Phase	Component	Material	Substance
Delivery	Backing	Primary backing (weft/warp yarn)	Polypropylene (PP)
Concentration interv	val EG	CAS	Alternative designation n.a.
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases			
Exposure routes/orç	gan		
Phase	Component	Material	Substance
Delivery	Backing	Secondary backing	Polypropylene (PP)
Concentration interv	/al EG	CAS	Alternative designation
3 <x<5< td=""><td></td><td></td><td>n.a.</td></x<5<>			n.a.
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases Exposure routes/org	gan		
Phase	Component	Material	Substance
Delivery	Dystuffs	material	oubstance
Concentration interv		CAS	Alternative designation
<0.5		O/10	/ itomative doorgination
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases			
Exposure routes/orç	gan		

Phase	Component	Material	Substance
Delivery	Pile	Yarn	PA6.0
Concentration inter	val EG	CAS	Alternative designation
0 <x<5< td=""><td></td><td></td><td>n.a.</td></x<5<>			n.a.
Comment	Substance on candidate	Substance with phasing-out prope	
H-phrases			
Exposure routes/or	gan		
Phase	Component	Material	Substance
Phase Delivery	Component Pile	Material Yarn	Substance PA6.6
	Pile		
Delivery	Pile	Yarn	PA6.6
Delivery Concentration inter	Pile	Yarn	PA6.6 Alternative designation n.a.
Concentration inter 24 <x<30< td=""><td>Pile EG</td><td>Yarn CAS</td><td>PA6.6 Alternative designation n.a.</td></x<30<>	Pile EG	Yarn CAS	PA6.6 Alternative designation n.a.

4. RAW MATERIALS

Raw materials

Component	Material		Transport type
Yarn	PA6.6		Lorry
Country of raw material extraction		City of raw materia	al extraction
Austria		n.a	
Country of manufacture/production		City of manufactur	re/production
Austria		Marchtrenk	
Comment			
l			

Component Material Transport type

Primary backing (weft/ward yarn) Polyester Lorry

Country of raw material extraction City of raw material extraction

Germany

Country of manufacture/production City of manufacture/production

n.a.

Germany Gronau

Comment

Component Material Transport type

Latex Acrylic Lorry

Country of raw material extraction City of raw material extraction

Netherlands n.a.

Country of manufacture/production City of manufacture/production

Netherlands Terneuzen

Comment

Component Material Transport type

Filler Aluminium hydroxic Lorry

Country of raw material extraction City of raw material extraction

Germany

Country of manufacture/production City of manufacture/production

n.a.

Germany Bergheim

Comment

Component Material Transport type

Filler Dolomit lorry

Country of raw material extraction City of raw material extraction

Denmark n.a.

Country of manufacture/production City of manufacture/production

Denmark Store Heddinge

Comment

 Component
 Material
 Transport type

 Secondary backing
 Polypropylene (PP)
 Lorry

 Country of raw material extraction
 City of raw material extraction

 Hungary
 n.a.

 Country of manufacture/production
 City of manufacture/production

 Hungary
 Györ

Comment

Component Material Transport type

Yarn PA6.0 Lorry

Country of raw material extraction City of raw material extraction

Italy n.a

Country of manufacture/production City of manufacture/production

Italy n.a.

Comment

Component Material Transport type

Primary backing (weft/warp yarn) Polypropylene (PP) Lorry

Country of raw material extraction City of raw material extraction

Belgium n.a.

Country of manufacture/production City of manufacture/production

Belgium n.a.

Comment

Total recycled material in the article

Is recycled material included in the article?

Enter proportion of renewable material in the article (short cycle, less than 10 years):	Enter proportion of renewable material in the article (long cycle, mor 10 years):
Included biobased raw material is tested according to ASTM test	st method D6866:
Is there supporting documentation for the raw materials for third-party recycling processes or similar (for example BES 6001:2008, EMS certification).	certified system for control of origin, raw material extraction, manufacturing (ficate, USGBC Program)? If yes, enter system(s):
Wood raw materials	
Wood raw materials are included	Included wood raw material is certified
How large a proportion is certified [%]?	
What certification system has been used (for example FSC, CSA, SFI	with CoC, PEFC)?
Reference number:	
Enter logging country for the wood raw material and that following crite	ena nave been met. Country of logging:
Does not contain type of wood or origin in CITES appendix of e	ndangered species
The timber has been logged legally and there is certification for	this
	uno
	a autiala, muaduatian mbaaa madula A4 A2 und
ENVIRONMENTAL IMPACT Environmental impact during life cycle of th	e article, production phase module A1-A3 und
Environmental impact during life cycle of the Has environmental product declaration been drawn up according	
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied:	g to EN 15804 or ISO 14025 for the article?
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD:
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804 Climate impact (GWP100) [kg CO2-eq]:	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804 Climate impact (GWP100) [kg CO2-eq]:	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN Ozone depletion (ODP) [kg CFC 11-eq]:
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804 Climate impact (GWP100) [kg CO2-eq]: 12,9 Acidification (AP) [kg SO2-eq]:	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN Ozone depletion (ODP) [kg CFC 11-eq]: 2,19E-08
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804 Climate impact (GWP100) [kg CO2-eq]: 12,9 Acidification (AP) [kg SO2-eq]: 0,0233	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN Ozone depletion (ODP) [kg CFC 11-eq]: 2,19E-08 Ground-level ozone (POCP) [kg ethene-eq]:
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804 Climate impact (GWP100) [kg CO2-eq]: 12,9 Acidification (AP) [kg SO2-eq]: 0,0233 Eutrophication (EP) [kg (PO4)-3-eq]:	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN Ozone depletion (ODP) [kg CFC 11-eq]: 2,19E-08 Ground-level ozone (POCP) [kg ethene-eq]: 0,00344
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804 Climate impact (GWP100) [kg CO2-eq]: 12,9 Acidification (AP) [kg SO2-eq]: 0,0233 Eutrophication (EP) [kg (PO4)-3-eq]: 0,00362	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN Ozone depletion (ODP) [kg CFC 11-eq]: 2,19E-08 Ground-level ozone (POCP) [kg ethene-eq]: 0,00344 Renewable energy [MJ]:
Environmental impact during life cycle of th	Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN Ozone depletion (ODP) [kg CFC 11-eq]: 2,19E-08 Ground-level ozone (POCP) [kg ethene-eq]: 0,00344 Renewable energy [MJ]:
Environmental impact during life cycle of the Has environmental product declaration been drawn up accordin These product-specific rules, known as PCR, have been applied: Floor coverings, 07-2012 / EN15804 Climate impact (GWP100) [kg CO2-eq]: 12,9 Acidification (AP) [kg SO2-eq]: 0,0233 Eutrophication (EP) [kg (PO4)-3-eq]: 0,00362 Non-renewable energy [MJ]:	g to EN 15804 or ISO 14025 for the article? Registration number / ID number for EPD: EPD-EGE-20130067-CBD1-EN Ozone depletion (ODP) [kg CFC 11-eq]: 2,19E-08 Ground-level ozone (POCP) [kg ethene-eq]: 0,00344 Renewable energy [MJ]:

6. DISTRIBUTION

Distribution of finished article

Does the supplier apply any system with multiple-use packaging for the Does the supplier use Retursystem Byggpall? article? No No Does the supplier take back packaging for the article? Is the supplier affiliated to a system for product responsibility for packaging? No No If yes, which packaging and which system? Other information: 7. CONSTRUCTION PHASE **Construction phase** Does the article make special requirements in storage? Yes Specify Keep dry. Does the article make special requirements for surrounding building products? Yes Specify Surfaces must be smooth and dry

See Installation Guide for the product at www.ege.dk.

Other information:

8. USE PHASE

Use phase

9.

Does the article make requirements for input materials for operation and maintenance?	
No	
Specify:	
Does the article require supply of energy during operation?	
No	
Specify:	
Estimated technical service life for the article:	
25-30 years	
Comment:	
Is there energy labelling under the Energy Labelling Directive (2010/30/EU) for the article?	If yes, enter labelling (G to A, A+, A++, A+++):
No	
Other information:	
DEMOLITION	
Demolition	
Is the article prepared for disassembly (dismantling)?	
Yes	
Specify:	
Thermal Recycling	
Does the article require special measures for protection of health and environment in demolition/disassembly?	
No	
Specify:	
Other information:	

10. WASTE MANAGEMENT

Delivered article

Is the supplied article covered by the Ordinance (2014:1075) on producer responsibility for electrical and electronic products when it becomes waste?
No
Is reuse possible for the whole or parts of the article when it becomes waste?
No
Specify:
Is material recovery possible for the whole or parts of the article when it becomes waste?
No
Specify:
Is energy recovery possible for the whole or parts of the article when it becomes waste?
Yes
Specify:
Thermal Recycling.
Does the supplier have restrictions and recommendation for re-use, material or energy recovery or landfilling?
Yes
Specify:
Restrictions for energy recovery (Thermal Recycling) in Denmark. Supplier recommend waste for energy recovery world wide.
Waste code for the delivered article when it becomes waste
04 - Avfall från läder-, päls- och textilindustri
When the supplied article becomes waste, is it classified as hazardous waste?
No
Mounted article
Is the mounted article classified as hazardous waste?
No
Other information

Other information

11. INDOOR ENVIRONMENT

Indoor environment

The article is not intended for indoor use				
The article does not produce any emissions				
Emissions from the article not measured				
Does the article have a critical moisture state?				
Yes				
If yes, state what:				
	Max. 75 % moisture content in indoor air and max. 90 % in floor			
Noise	Electrical field	Magnetic fields		
Can the article give rise to own noise?	Can the article give rise to electrical fields?	Can the article give rise to magnetic fields?		
No	No	No		
Value:	Value:	Value:		
Unit:	Unit:	Unit:		
Measuring method:	Measuring method:	Measuring method:		
Paints and varnishes				
	nuse in wet areas			
The article is resistant to fungi and algae in	n use in wet areas			
	n use in wet areas			
The article is resistant to fungi and algae in				
The article is resistant to fungi and algae in Emissions				
The article is resistant to fungi and algae in Emissions				
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in				
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission:				
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard:				
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard: M1	tended use:			
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard: M1 Result:	tended use:	nterval:		
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard: M1	tended use:	nterval:		
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard: M1 Result:	tended use:	iterval:		
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard: M1 Result: =0.022 mg/m2h	tended use:	nterval:		
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard: M1 Result: =0.022 mg/m2h Measuring point 2:	tended use:	nterval:		
The article is resistant to fungi and algae in Emissions The article produces the following emissions in in Type of emission: TVOC Measuring point 1: Measuring method/standard: M1 Result: =0.022 mg/m2h Measuring point 2:	tended use:			

Type of emission:	
Formaldehyde	
Measuring point 1:	
Measuring method/standard:	
M1	
Result:	Measuring interval:
<0.005 mg/m2h	28 days
Measuring point 2:	
Measuring method/standard:	
Result:	Measuring interval:
Type of emission:	
Ammonia	
Measuring point 1:	
Measuring method/standard:	
M1	
Result:	Measuring interval:
=0.03 mg/m2h	28 days
Measuring point 2:	
Measuring method/standard:	
g at the same	
Result:	Measuring interval:
Type of emission:	
Carcinogens	
Measuring point 1:	
Measuring method/standard:	
M1	
Result:	Measuring interval:
<0.001 mg/m2h	28 days
Magazzing point 2:	
Measuring point 2: Measuring method/standard:	
weasuring memou/standard.	
Result:	Measuring interval:

Other information